

Date: Friday, 01/08/2008 2:36:20 PM  
User: Julie Lescocq

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.  
Job Number : 40876  
Estimate Number : 13326  
P.O. Number :  
This Issue : 01/08/2008 S.O. No. :  
Prsht Rev. : NC  
First Issue : 31/07/2008 Type : SMALL /MED FAB  
Previous Run : 40309

Drawing Name : ANGLE BRACE ASSEMBLY

Part Number : D3783045  
Drawing Number : D3783 REVA  
Project Number : N/A  
Drawing Revision : A  
Material :  
Due Date : 08/08/2008

Qty: 12 Um: Eac

Written By :

Checked & Approved By : JLD 08-8-01

Comment : Est Rev:A 08-05-19 new issue DD verified by:ec  
Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

2.0 D37695 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)  
Tube  
batch: B41385

MF

3.0 D37651 Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)  
Clevis  
batch: B40971

MF

4.0 AN513A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)  
Bolt  
batch: M108167

MF

5.0 AN960JD516 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)  
Washer  
batch: M108246  
or (NAS1149D0568J)batch: \_\_\_\_\_

MF 08-08-18



## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 40876

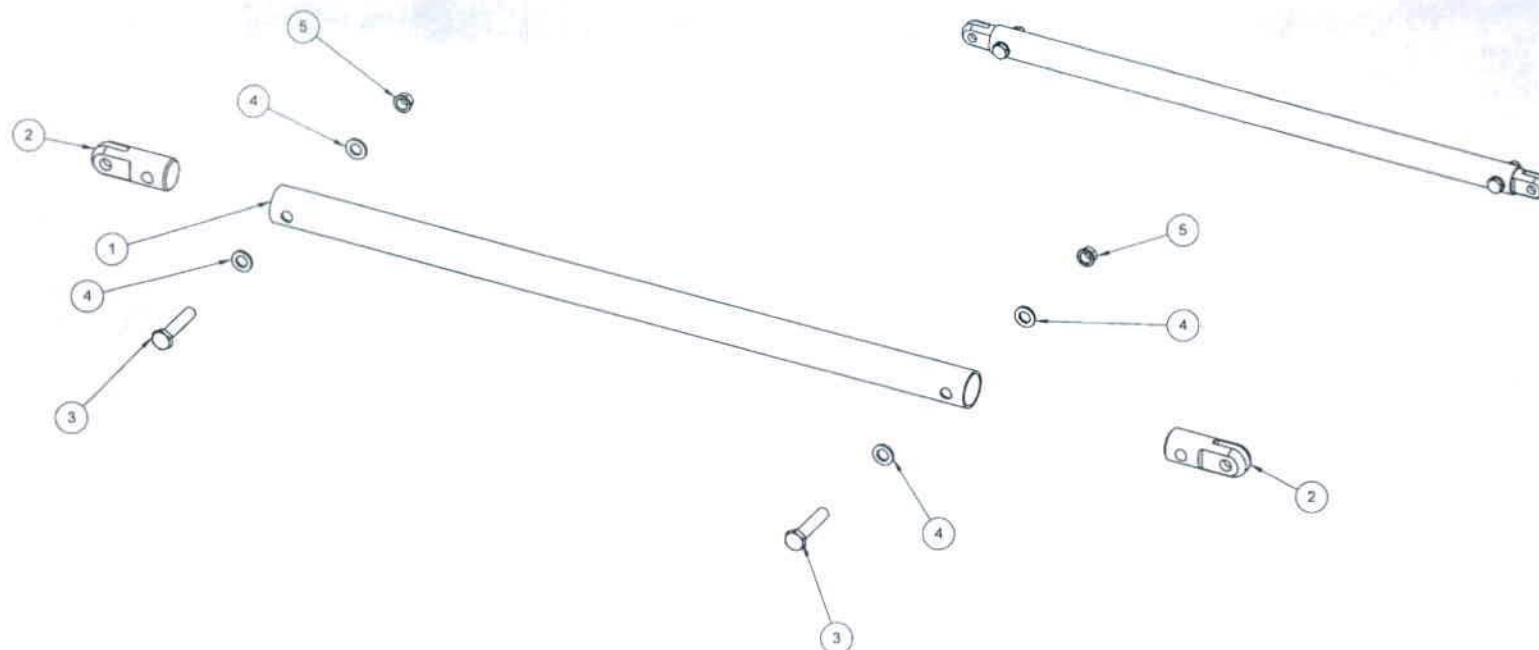
Part Number: D3783045

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L5	Nut
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Nut batch: <u>m108471</u> <span style="float: right;">mf 08-08-18</span>		
7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-assemble as per dwg D3783 <span style="float: right;">EP 08/08/19 (2)</span>		
8.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <span style="float: right;">S 08/08/19 (x2)</span>		
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>GA</u> <span style="float: right;">mf 08-08-19</span>		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE <span style="float: right;">08/08/20 JF</span>		
Job Completion		
<span style="float: right;">mf 08-08-19</span>		





**D3783-045 ANGLE BRACE ASSY**

# 40876

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN980JD516)	4
5	MS21042L5	NUT	2

**RELEASED**  
08 06 14

**NOTES**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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